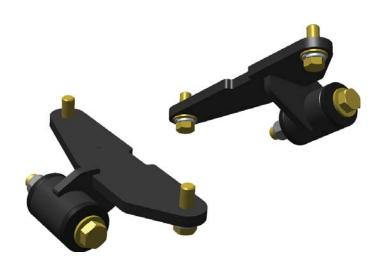
# **INSTALLATION GUIDE**



TCP MM-C1S
Steel Motor Mounts for TCP Front Clip
Small Block Ford (260, 289, 302, 351W)



**Description:** Poly-bushed steel motor mounts for TCP front frame clip or CAC frame clip or crossmember. Includes Grade 8 mounting hardware.

### **PARTS LIST**

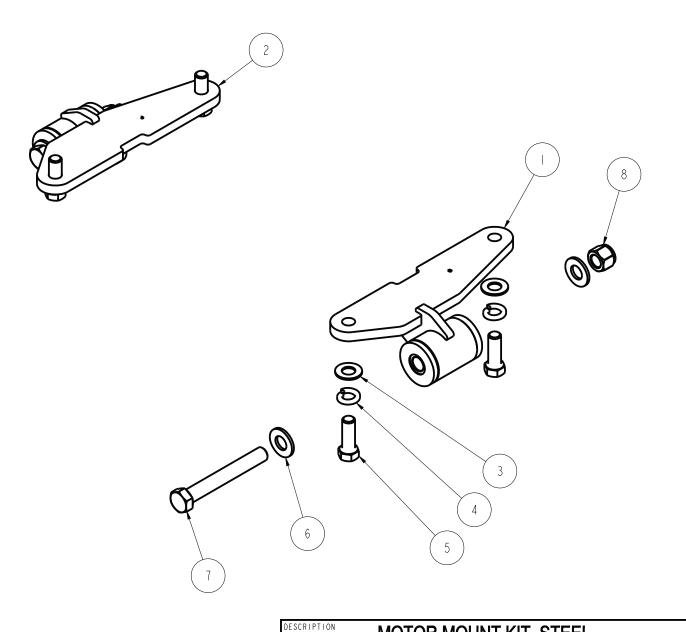
### TCP MM-C1S - Small Block Ford Steel Motor Mounts for TCP Front Clip

Qty	Part Number	Description
4	3100-044C1.25Y	Bolt, 7/16-14 x 1-1/4" hex head cap screw, yellow zinc
2	3100-050C3.75Y	Bolt, 7/16-14 x 3-3/4" hex head cap screw, yellow zinc
2	3101-050-13C	Locknut, 1/2-13 nylon insert, clear zinc
4	3108-044L-C	Lock washer, 7/16" regular, clear zinc
4	3120-050S-Y	Washer, 1/2" flat SAE hardened, yellow zinc
4	3157-044S-C	Washer, 7/16" flat SAE, clear zinc
1	7901-048	Motor mount assembly, driver side
1	7901-049	Motor mount assembly, passenger side

## **TORQUE SPECS**

Torque	Bolt Size	Location
50 ft-lbs	7/16"-14	Mount to engine block
75 ft-lbs	1/2"-13	Motor-mount through bolt

ITEM	QTY	PART NO.	DESCRIPTION
1		7901-048	MOTOR MOUNT ASSEMBLY DRIVER, SMALL BLOCK, NEW DESIGN
2		7901-049	MOTOR MOUNT ASSEMBLY PSGR, SMALL BLOCK, NEW DESIGN
3	4	3   57 - 0 4 4 S - C	WASHER, 7/16 SAE, ZINC PLATED, 7/16 ID x I I/8 OD x I/16 THICK
4	4	3   08 - 044L - C	LOCK WASHER, HELICAL SPRING Ø7/16, STEEL, ZINC
5	4	3   0 0 - 0 4 4 C   . 2 5 Y	HEX BOLT, 7/16-14 x I I/4, GRADE 8, YELLOW ZINC
6	4	3   20 - 050S - Y	FLAT WASHER, 1/2 SAE, HARDENED, YELLOW ZINC
7	2	3100-050C3.75Y	HEX BOLT, 1/2-13 x 3 3/4, GRADE 8, YELLOW ZINC
8	2	3   0   - 0 5 0 -   3 C	LOCKNUT 1/2-13, GRADE 5, NYLON INSERT, CLEAR ZINC



MOTOR MOUNT KIT, STEEL,
SB FORD

Chris Alston's CHASSISWORKS INC.
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SACRAMENTO, CA 95828
(916) 388-0288 FAX 388-0295

TOP MM-C1S

7/27/15 DWG: 7903-MM-C1S

#### **WARRANTY NOTICE:**

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