INSTALLATION GUIDE

TCP COLM-04
For 1964 – Early 1967 Mustang/Cougar
with non-collapsible OEM steering shaft

Description: Lower colmn floor support bracket with colmn clamp and mounting hardware

Applications: Fits '64 - early '67 Mustang/Cougar with 2-1/4" columns

PARTS LIST

COLM-04 - Lower Column Support 64-67 Mustang

Qty	Part Number	Description
1	7900-055	Column clamp 2-1/4" OD column
1	7900-139	Lower column support plate 64-67 Mustang
1	7900-167	Column firewall seal 64-67 Mustang
1	7918-007	Hardware kit

7918-007 - Hardware Kit

Qty	Part Number	Description
3	3100-019-32C	Locknut 10-32 nylon insert
3	3104-019F0.75S	Button head 10-32 x 3/4" cap screw
2	3106-38FD0.75B	Set screw 3/8-24 x .75 long
3	3157-019-S-S	Washer #10 stainless steel

INSTRUCTIONS

NOTE: A 1965 Mustang was used for the following images and may show slight differences from the later Mustang and Cougar platforms. <u>The installation procedure is identical.</u>

1. Remove the OEM lower column plate and firewall seal.

2. Place the column support bracket against the inside of the firewall at the factory steering column hole.

3. Verify that the bolt pattern matches the existing holes.
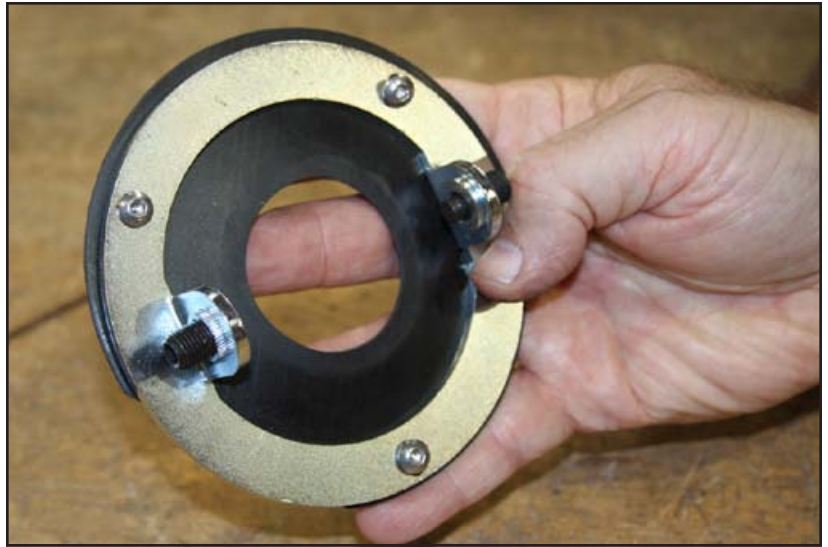

4. If the support bracket pattern matches factory holes, remove the bracket and use a 13/64" bit to open up the holes.

5. If support bracket pattern does not match the factory holes, new holes will have to be drilled through the firewall to match the support bracket.

6. Mark the hole location with a center punch or begin drilling hole with bracket in place.

7. We suggest starting the holes then removing the bracket to reduce the chance of damaging the finish of the bracket.
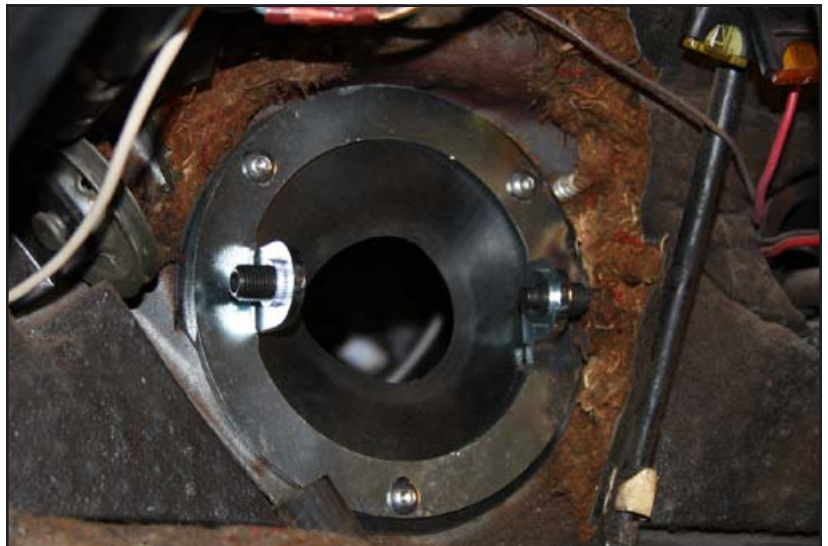
8. Begin screwing the set screws into the support bracket. If the set screws do not thread in easily chase the threads in the bracket using a 3/8-24 tap. Do not thread past the inside edge of the support bracket.

9. Place the fireawal seal as shown and insert the three 10-32 x 3/4" button head cap screws through the bracket on the seal.

10. The support bracket and column seal can be mounted to the firewall.

11. Thread the locknuts onto the bolts from the engine compartment side and tighten.

12. The column clamp will already be on steering column as instructed in the 7903-COLM-01 installation guide.

13. Insert completed steering column assembly through the firewall seal. (Figure 2-2)

14. Seal will stretch to allow column to pass through.

15. Position column at original height.

16. Secure column using upper dash bracket.

17. Column clamp can now be slid into correct position to line up with set screws.

18. Continue tightening set screws until column is held securely.

19. The steering wheel can now be placed on the column. Do not fully tighten it until the rack and pinion has been centered, this is detailed in instruction sheet 7903-RCKP-XX.

NOTES:

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7903-COLM-04   REV 01/21/11